



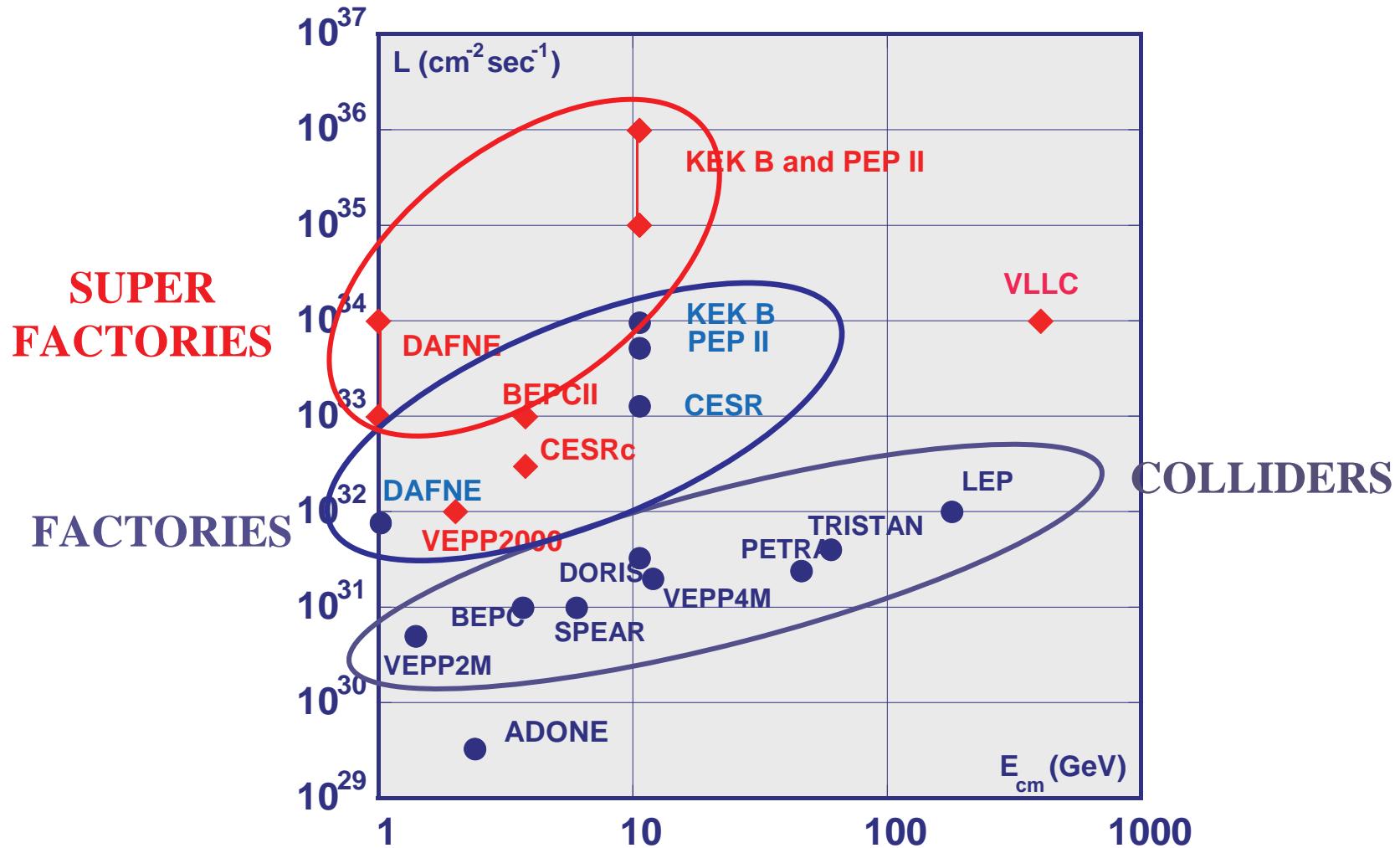
# e<sup>+</sup>e<sup>-</sup> Factories 2003

Report on e<sup>+</sup>e<sup>-</sup> factories workshop  
at SLAC

Christoph Montag and Vadim Ptitsyn

- § 62 participants, mainly from electron accelerator laboratories
- § Plenary sessions and three working groups:
  - Ø Beam-Beam interaction. Interaction region. Optics.
  - Ø RF, Feedback, and Collective Effects
  - Ø Operations, Reliability, Injection and Instrumentation

## PAST, PRESENT AND FUTURE



## Some Machine Parameters

	<b>PEP-II</b>	<b>KEKB</b>	
LER energy	3.1	3.5	GeV
HER energy	9.0	8.0	GeV
LER current	1.55	1.38	A
HER current	1.18	1.05	A
$\beta_y^*$	12.5	6.5	mm
$\beta_x^*$	25	60	cm
X emittance	50	20	nm-rad
Estimated $\sigma_y^*$	5	2.2	μm
Bunch spacing	1.89	2.4	m
Number of bunches	1034	1284	
Collision angle	head-on	$\pm 11$	mrads
Beam pipe radius	2.5	2.0	cm
Luminosity	$6.6 \times 10^{33}$	$10.6 \times 10^{33}$	$\text{cm}^{-2} \text{ sec}^{-1}$

## PEP-II Goal for Jul 2004

	J. Seeman's parameters		
	June 03	Jul 2004	
LER energy	3.1	3.1	GeV
HER energy	9.0	9.0	GeV
LER current	1.45	<b>2.7</b>	A
HER current	1.15	<b>1.6</b>	A
$\beta_y^*$	<b>12.0</b>	<b>9.0</b>	mm
$\beta_x^*$	28	28	cm
X emittance	50	40	nm-rad
Estimated $\sigma_y^*$	4.5	3.4	$\mu\text{m}$
Bunch spacing	1.89	1.26	m
Number of bunches	1034	<b>1450</b>	
Collision angle	head-on	head-on	mrads
Beam pipe radius	2.5	2.5	cm
Luminosity	$6.5 \times 10^{33}$	<b><math>1.2 \times 10^{34}</math></b>	$\text{cm}^{-2} \text{ sec}^{-1}$

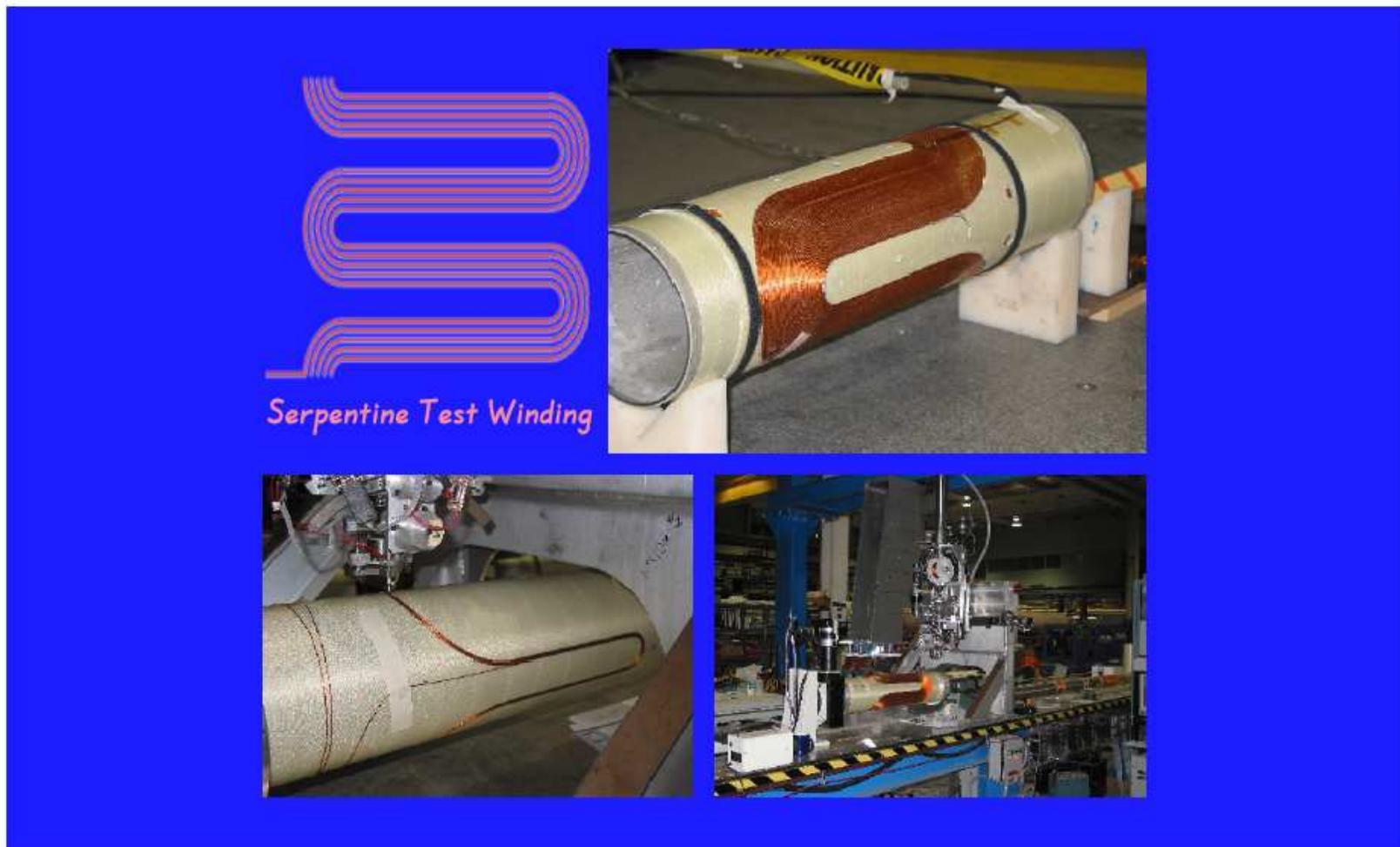
B.Parker



## "A Review of BNL Direct-Wind Superconducting IR Magnet Experience."

- **Overview of Past and Current Projects.**
  - HERA-II Luminosity Upgrade IR Magnets.
  - NLC Superconducting Final Focus Magnets.
  - BEPC-II Luminosity Upgrade IR Magnets.
- **Winding Technology Overview.**
  - New Types of "Serpentine" Coil Windings.
  - Winding Test of BEPC-II Serpentine Coil.
- **Some Issues Relevant for Super B-Factory.**
  - Cryostat & Warm Bore Allowance.
  - Quadrupole Coil Layout Options.
  - Magnetic Length Vs. Slot Length.
  - Dipole Torque Considerations.

B.Parker



A Demonstration How the BNL Coil Winding Machine Works: Serpentine Coil Example.

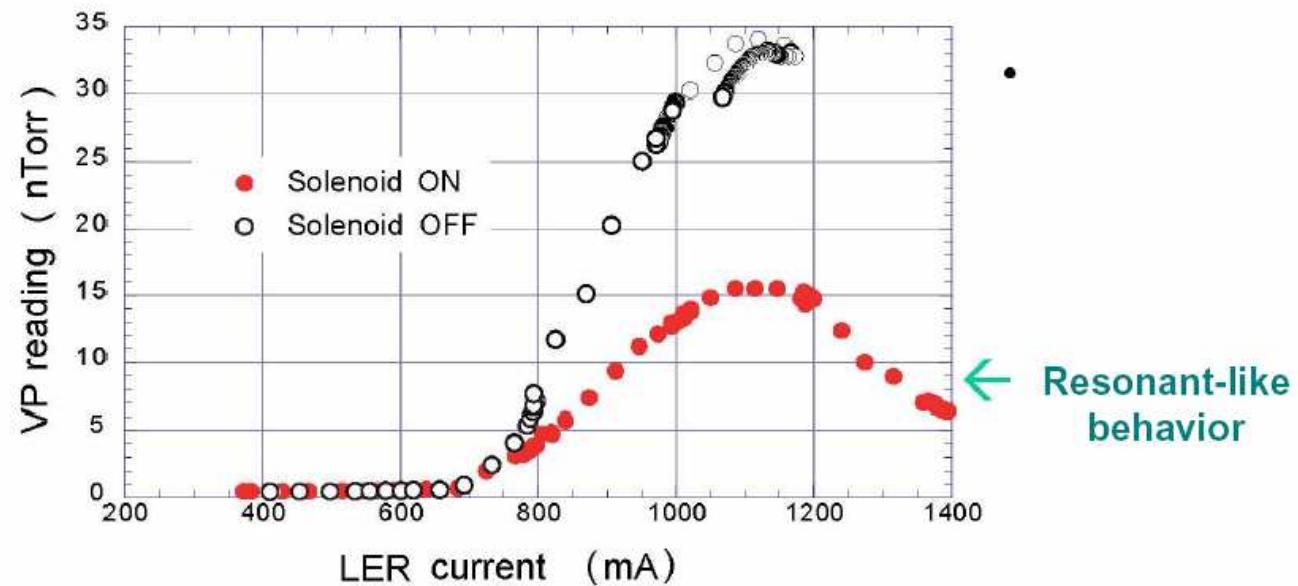
### ***Experimental observations***

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- Cloud build-up and saturation
- Vacuum pressure rise
- Surface conditioning
- Z-dependence
- Secondary electron (SE)- vs. photoelectron (PE)-dependence
- Proton rings
  - CERN SPS with LHC-type beams
  - Proton Storage Ring (PSR)
- Electron decay time
- EC-induced collective effects

## ***Vacuum pressure rise***

PEP-II: courtesy of A. Kulikov et al., PAC 2001, 1903 (2001)

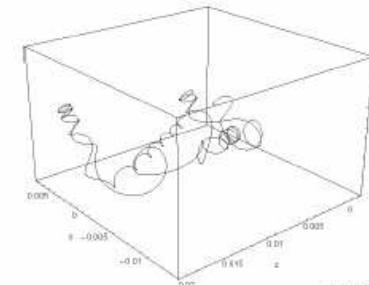
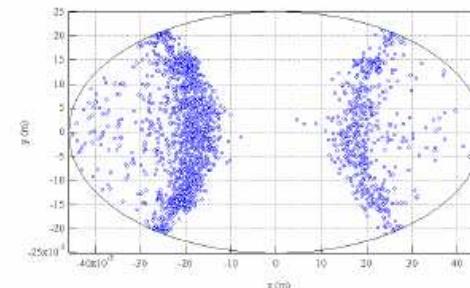
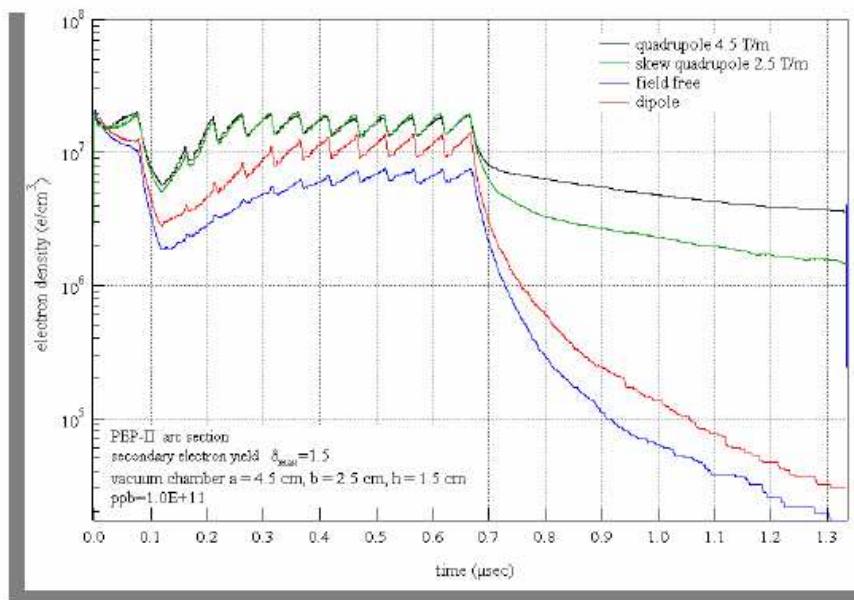


Pressure rise also observed in KEKB, SPS, APS (and RHIC?)

## Electron Cloud

# Electron trapping mechanism in quadrupole

Particular attention at quadrupoles where electron trapping mechanism is possible (magnetic mirror, see also Jackson .. !)



(ex: NLC MDR quad)

PEP-II arc simulations + skew quadrupole. Decay time after long gap.  
By-2 bucket spacing, 10 out of 12 bunches with mini-gaps,  $10^{11}$  ppb.  
Arc quadrupole gradient 4.5 T/m and skew quadrupole 2.5 T/m.  
Elliptic vacuum chamber 4.5 x 2.5 cm with antechamber.

$$\left| \frac{v_{||,0}}{v_{\perp,0}} \right| = \left( \frac{B_{pipe}}{B_0} - 1 \right)^{1/2}$$



PEP-II - electron cloud studies – Oct 2003



K. Harkay, ANL

e+e- Factories 2003

Office of Science  
U.S. Department  
of Energy



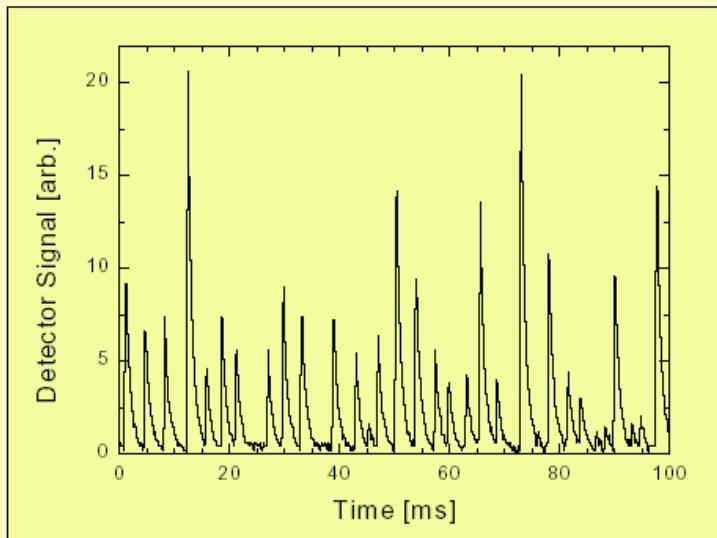
Slide courtesy of M. Pivi 25

# Cures

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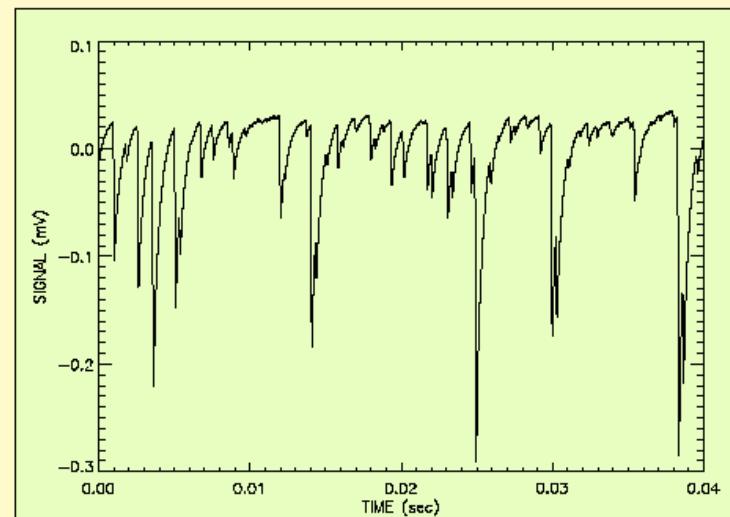
- Avoid BIM resonance through choice of bunch spacing, bunch current, and chamber height; **include SE emission energy in analysis**
- Minimize photoelectron yield through chamber geometry (antechamber, normal incidence)
- Consider passive cures implemented in existing machines:
  - Surface conditioning or surface coatings to minimize  $\delta$ ; e.g. TiN, TiZrV NEG
  - Solenoidal B-field to keep SEs generated at wall away from beam; this works in machines dominated by ECs in the straights (i.e., *not* in the dipoles)
- Implement fast beam feedback
- Continue to refine models and continue to develop and implement electron cloud diagnostics, especially in B-fields





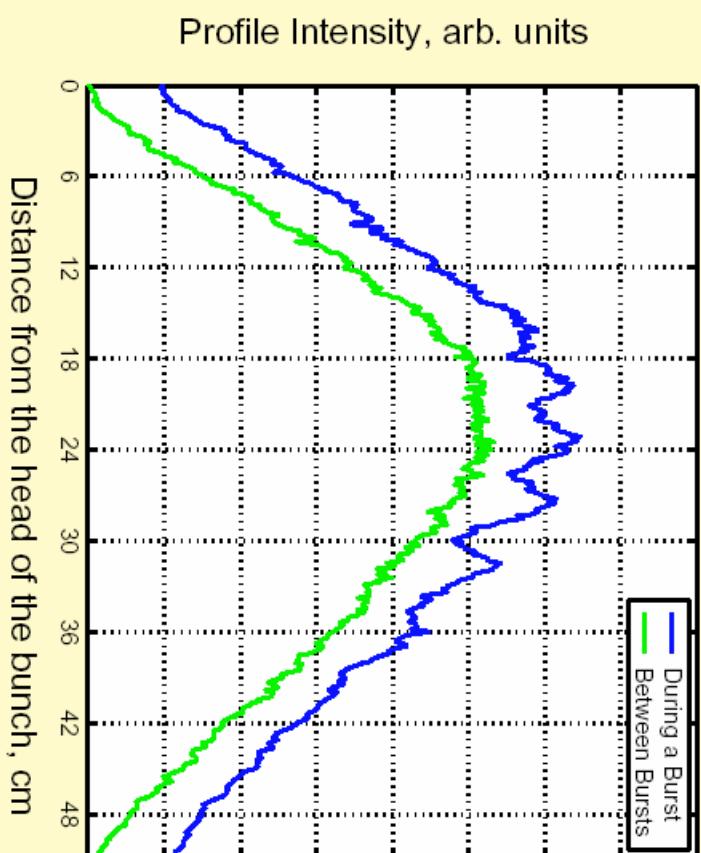
Bursts of CSR in BESSY II [G. Wustefeld et al.]. Typical wavelength  $\sim 0.5$  mm.

Bursts of CSR (far infrared) in NSLS VUV ring [Carr et al., NIM, 387, (2001)]. Frequency range from  $\sim 6$  to  $\sim 60$  GHz.

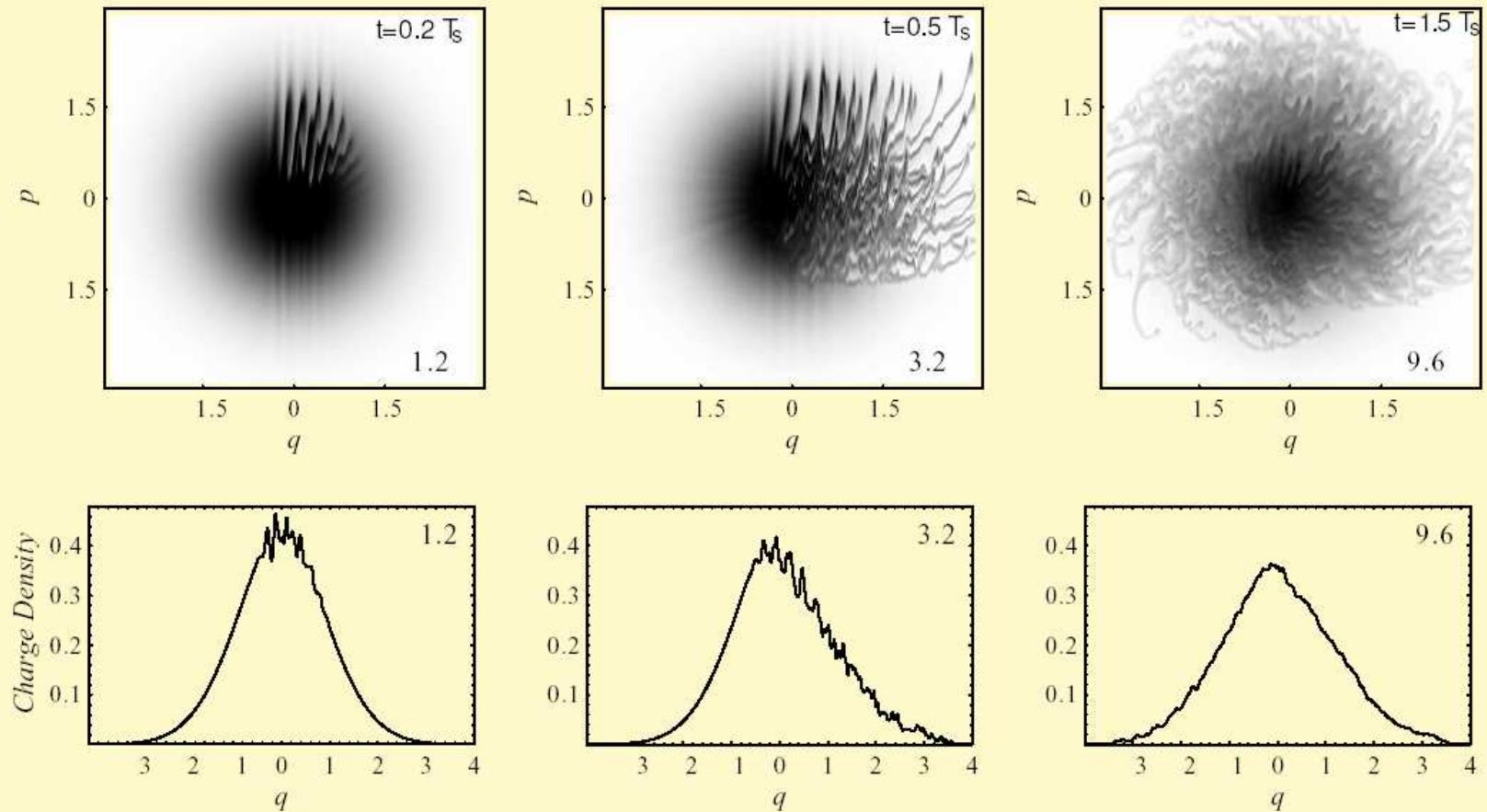


# Observations

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Typical bursting and non-bursting beam profiles in NSLS-VUV ring  
[Podobedov et al., PAC 2001]. Modulation corresponds to  $f = 6 - 7$   
GHz.



Courtesy of R. Warnock

Accelerator	ALS	LER PEP-II	LER PEP-IIU	LER KEKB*
$E$ (GeV)	1.5	3.1	3.1	3.4
$\eta$	$1.41 \cdot 10^{-3}$	$1.31 \cdot 10^{-3}$	$1.0 \cdot 10^{-3}$	$1 \cdot 10^{-4}$
$\delta_0$	$7.1 \cdot 10^{-4}$	$8.1 \cdot 10^{-4}$	$8.1 \cdot 10^{-4}$	$7 \cdot 10^{-4}$
$\langle R \rangle$ (m)	31.3	350	350	480
$R$ (m)	4	13.7	13.7	16.3
$a$ (cm)	2	2.5	2.5	2.5
$I_b$ (mA)	30	2	2	1
$\sigma_z$ (cm)	0.7	1.2	0.6	1
$\lambda_{\text{shield}}$ (cm)	0.14	0.1	0.1	0.1
$\lambda_{\text{th}}$ (cm)	$4.7 \cdot 10^{-3}$	1.3	0.3	0.015

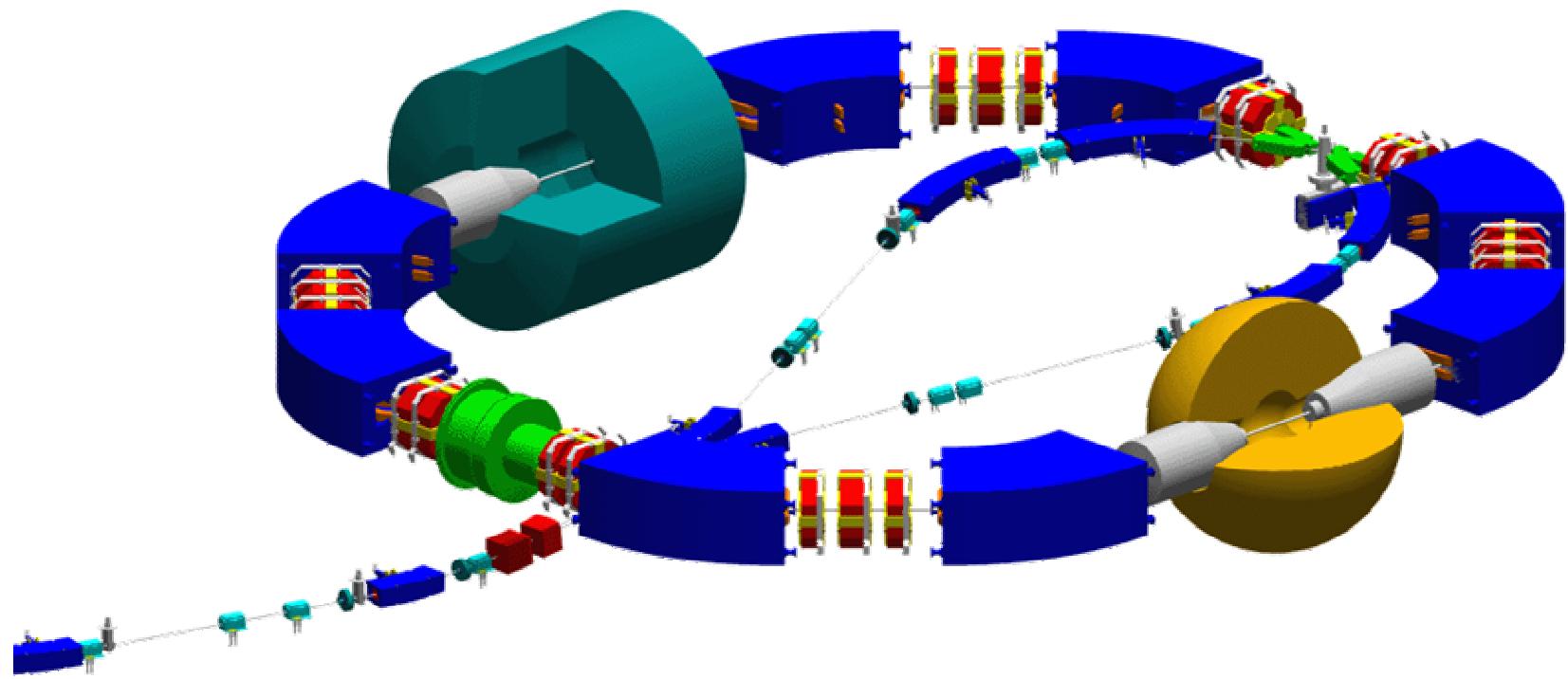
\*) Parameters from K. Ohmi.

## Beam-beam limit for various machine. Simulation results.

- Equilibrium distribution of two beams is estimated by PIC based quasi-strong-strong simulation.
- Beam-beam limit is function of damping time.
- The limit also depends on tune.
- The limit is 0.1 for B factories, 0.06 for  $\tau$ -charm factories.
- The results are not quite stable. Need more studies.

A.Skrinsky

## View of the VEPP2000 Collider



## Concept of Round Beams

Conservation of the z-component  
of angular momentum

$$M_z = yp_x - xp_y$$

Requirements:

- ü Round cross-section of beams at IP
- ü Machine optics has rotational symmetry

4×4 transfer matrix

$$T = \begin{pmatrix} A & -B \\ B & A \end{pmatrix}$$

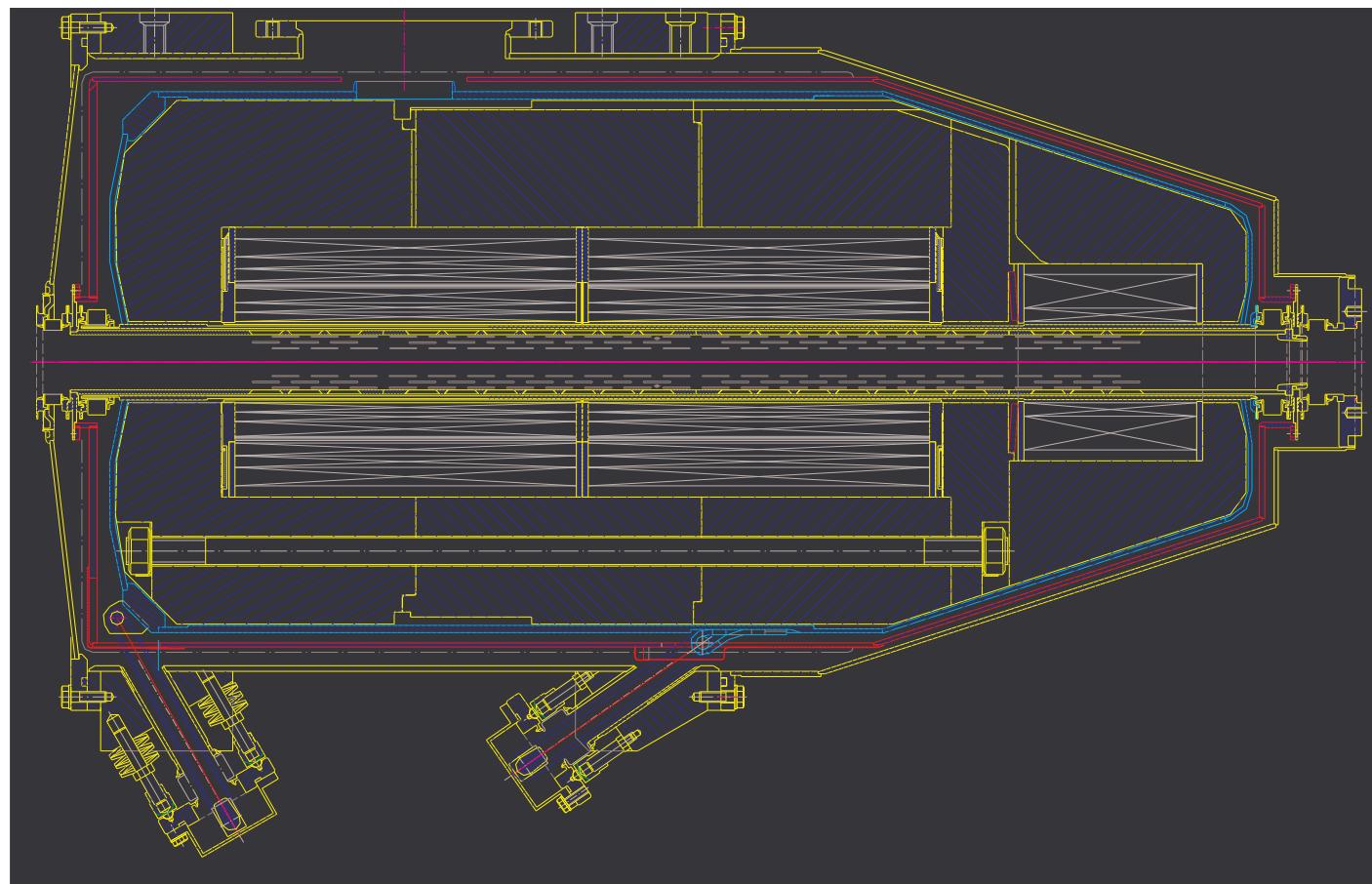


Motion in central field with additional integral of motion  
reduces the transverse oscillations from 2D to 1D!

(V.V.Danilov et al, Frascati Physics  
Series Vol. X (1998), p.321)

A.Skrinsky

# Solenoid 13.0 T

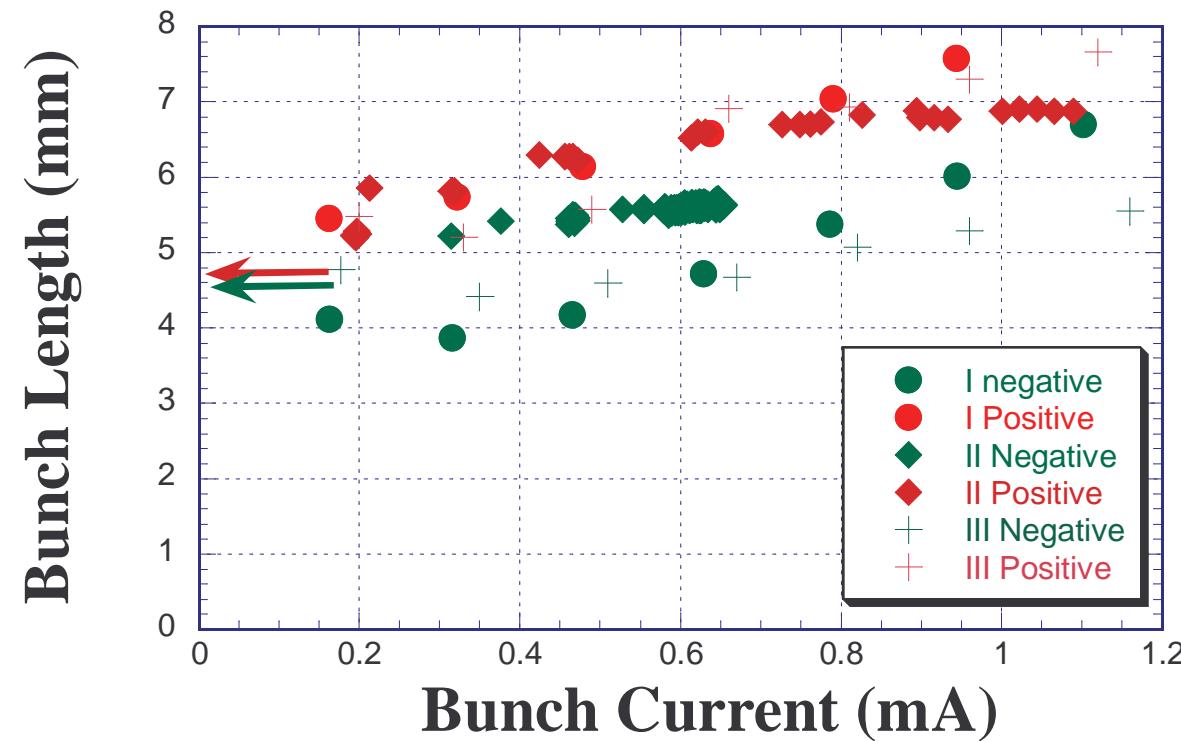


# Beam Dynamics with $\alpha_c < 0$

- Bunch is shorter with a more regular shape
- Longitudinal beam-beam effects are less dangerous
- Microwave instability threshold is higher (?)
- Sextupoles can be relaxed since head-tail disappears

M. ZOBOV

# Negative alfa tests at KEKB

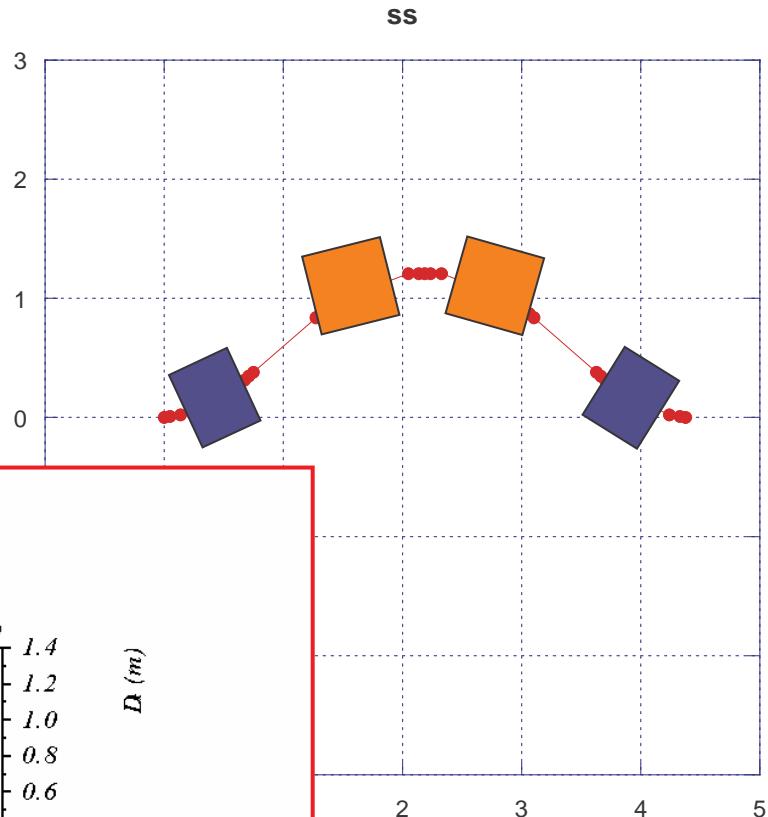
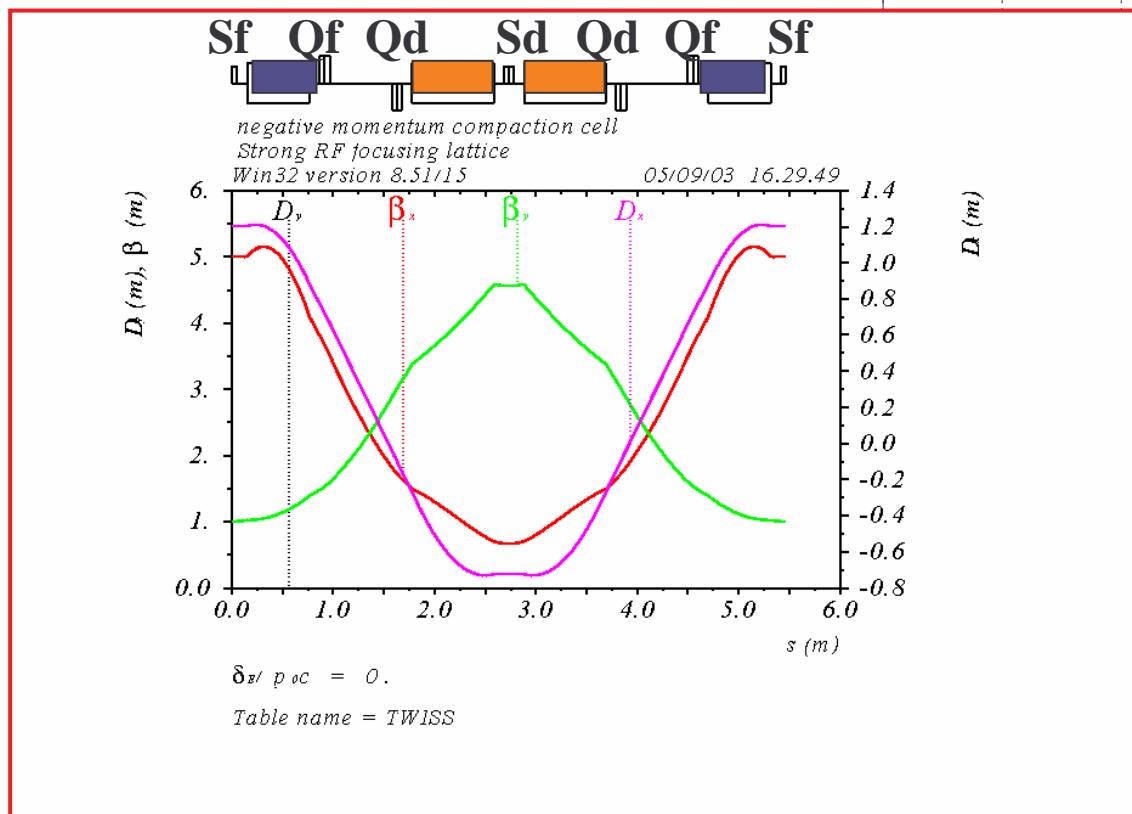


Ikeda, KEKb

# HIGH and NEGATIVE MOMENTUM COMPACTION

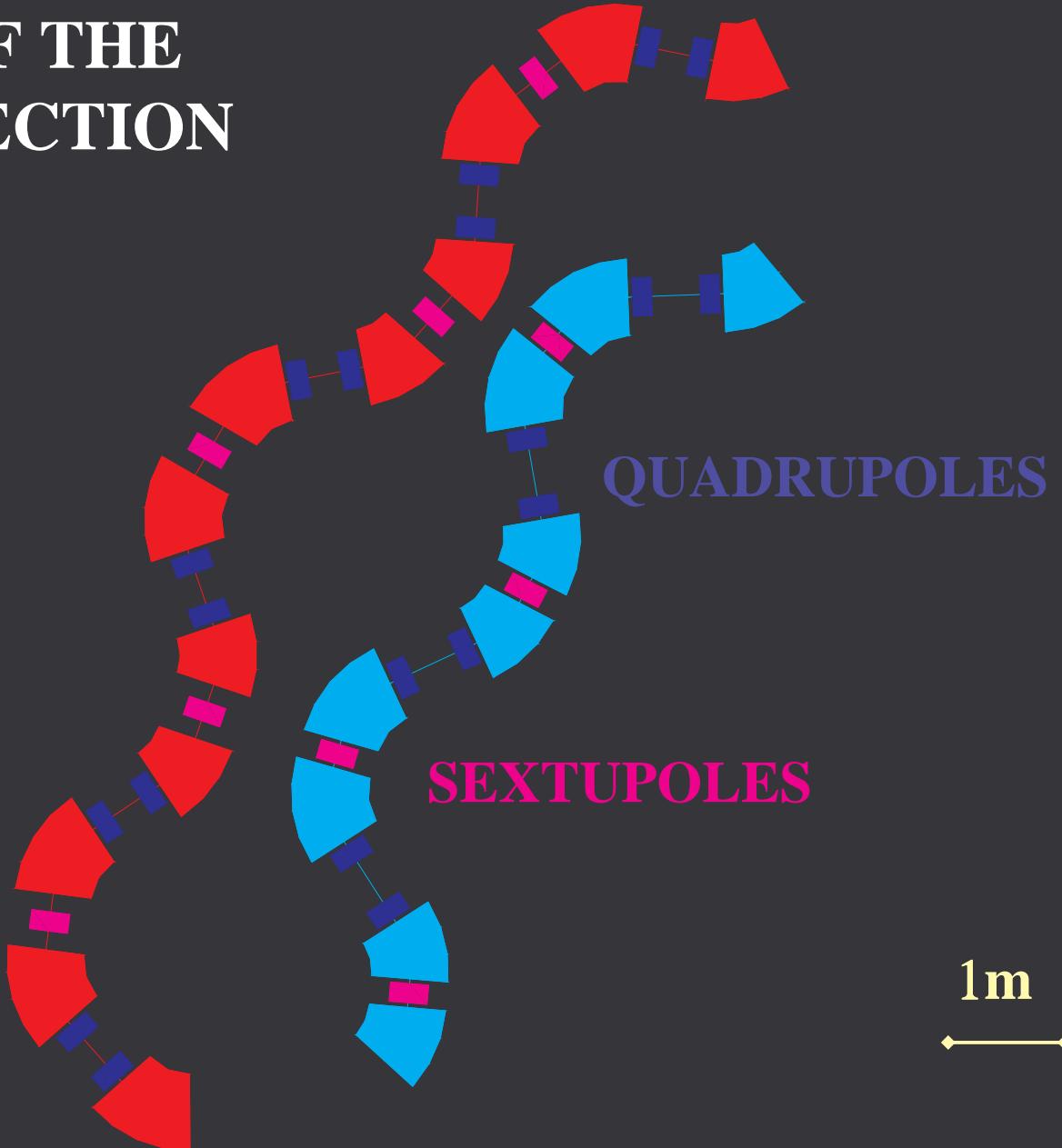
strong RADIATION emission

$$\alpha_c = -0.171$$



Alternating positive  
and negative  
bending dipoles  
(proposed by Raimondi)

# ZOOM OF THE RINGS SECTION



## Strong RF focusing at DAΦNE:

One IR

Second crossing for injection, rf, diagnostics

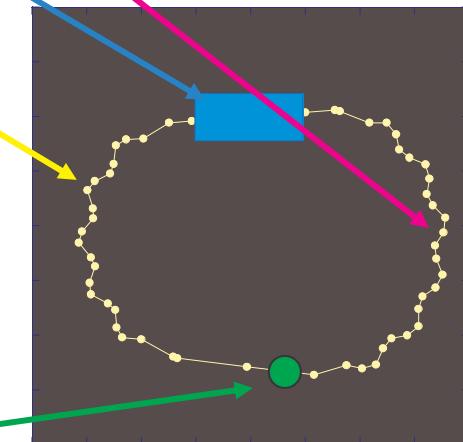
Short **inner** arc and long **outer** arc with the condition  
of equal longitudinal phase advance between cavity  
and IP in both directions

$$R_{56}(rf \rightarrow IP) = R_{56}(IP \rightarrow rf)$$

$V_{rf} = 10\text{MV}$

$v_s \sim 0.6$

rf



A.Gallo, P.Raimondi, M.Zobov